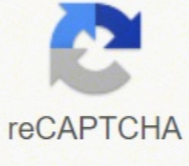




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PowerFlex 520-Series Adjustable Frequency AC Drive

Technical Specifications

PowerFlex 523 Specifications

Input/Output Ratings Output Frequency: 0...500 Hz (Programmable) Efficiency: 97.5% (Typical)	Digital Control Inputs (Input Current = 6 mA) SRC (Source) Mode: 18...24V = ON 0...6V = OFF SINK (Sink) Mode: 0...6V = ON 18...24V = OFF	Approvals UL, CE, EMC, FCC, IEC, TUV, VDE, etc.
Control Output Programmable Output, Form C Resistive Rating: 3.0 A @ 30V DC, 125V AC and 240V AC Inductive Rating: 0.5 A @ 30V DC, 125V AC and 240V AC	Analog Control Inputs 4-20 mA Analog: 250 kΩ input impedance 0-10V DC Analog: 100 kΩ input impedance External Pot: 1...10 kΩ, 2 W min.	Fuses and Circuit Breakers Recommended Fuse Type: UL Class CC, I, T or Type BS88, 600V (550V) or equivalent. Recommended Circuit Breakers: HMCP or equivalent.
Protective Features Motor Protection: 150% overload protection – 150% for 60 s, 200% for 3 s (Provides Class 10 protection) Overcurrent: 200% hardware limit, 300% instantaneous fault Over Voltage: 100...120V AC Input – Trip occurs @ 405V DC bus voltage (equivalent to 150V AC incoming line) 200...240V AC Input – Trip occurs @ 405V DC bus voltage (equivalent to 290V AC incoming line) 380...480V AC Input – Trip occurs @ 810V DC bus voltage (equivalent to 575V AC incoming line) 525...600V AC Input – Trip occurs @ 1025V DC bus voltage (equivalent to 717V AC incoming line) Under Voltage: 100...120V AC Input – Trip occurs @ 190V DC bus voltage (equivalent to 75V AC incoming line) 200...240V AC Input – Trip occurs @ 190V DC bus voltage (equivalent to 150V AC incoming line) 380...480V AC Input – Trip occurs @ 390V DC bus voltage (equivalent to 275V AC incoming line) 525...600V AC Input – If PE38 = 3 "600V" trip occurs @ 487V DC bus voltage (344V AC incoming line); – If PE38 = 2 "480V" trip occurs @ 390V DC bus voltage (275V AC incoming line) Control Ride Through: Minimum ride through to 0.5 s – typical value 2 s Faultless Power Ride Through: 100 ms		

PowerFlex 525 Specifications

Input/Output Ratings Output Frequency: 0...500 Hz (Programmable) Efficiency: 97.5% (Typical)	Approvals UL, CE, EMC, FCC, IEC, TUV, VDE, etc.	
Digital Control Inputs (Input Current = 6 mA) SRC (Source) Mode: 18...24V = ON 0...6V = OFF SINK (Sink) Mode: 0...6V = ON 18...24V = OFF	Analog Control Inputs 4-20 mA Analog: 250 kΩ input impedance 0-10V DC Analog: 100 kΩ input impedance External Pot: 1...10 kΩ, 2 W min.	Fuses and Circuit Breakers Recommended Fuse Type: UL Class I, T or Type BS88, 600V (550V) or equivalent. Recommended Circuit Breakers: HMCP or equivalent.
Control Output Programmable Output, Form A and Form B Resistive Rating: 3.0 A @ 30V DC, 125V AC and 240V AC Inductive Rating: 0.5 A @ 30V DC, 125V AC and 240V AC	Opto Outputs 30V DC, 50 mA Non-inductive	Analog Outputs (10-bit) 0-10V: 1 kΩ min. 4-20 mA: 525 kΩ max.
Protective Features Motor Protection: 150% overload protection – 150% for 60 s, 200% for 3 s (Provides Class 10 protection) Overcurrent: 200% hardware limit, 300% instantaneous fault Over Voltage: 100...120V AC Input – Trip occurs @ 405V DC bus voltage (equivalent to 150V AC incoming line) 200...240V AC Input – Trip occurs @ 405V DC bus voltage (equivalent to 290V AC incoming line) 380...480V AC Input – Trip occurs @ 810V DC bus voltage (equivalent to 575V AC incoming line) 525...600V AC Input – Trip occurs @ 1025V DC bus voltage (equivalent to 717V AC incoming line) Under Voltage: 100...120V AC Input – Trip occurs @ 190V DC bus voltage (equivalent to 75V AC incoming line) 200...240V AC Input – Trip occurs @ 190V DC bus voltage (equivalent to 150V AC incoming line) 380...480V AC Input – Trip occurs @ 390V DC bus voltage (equivalent to 275V AC incoming line) 525...600V AC Input – If PE38 = 3 "600V" trip occurs @ 487V DC bus voltage (344V AC incoming line); – If PE38 = 2 "480V" trip occurs @ 390V DC bus voltage (275V AC incoming line) Control Ride Through: Minimum ride through to 0.5 s – typical value 2 s Faultless Power Ride Through: 100 ms		

Allen Bradley PLC Training - RSLogix 5000 Series

This course will give a person with no experience learn PLC programming from scratch using RSLogix 5000 and Studio 5000.

4.5/5 (10 ratings) | 17 students enrolled

Created by [Aotewell Ltd](#) | Last updated: 2014-03-01 | English | Self-paced

For the duration of the course just click on the **Buy Now** button.

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What Will I Learn?

- Be able to complete and program Allen Bradley Automation in RSLogix 5000 and Studio 5000
- Be able to create and program Allen Bradley Automation in RSLogix 5000 and Studio 5000
- Be able to create and program Allen Bradley Automation in RSLogix 5000 and Studio 5000
- Be able to create and program Allen Bradley Automation in RSLogix 5000 and Studio 5000

Requirements

- None

Description

This course is designed to give you a step-by-step understanding of how to create and program Allen Bradley Automation in RSLogix 5000 and Studio 5000. This course starts from scratch and builds up to advanced topics to give you the very best understanding of the system.

This is the best course to learn Allen Bradley Automation PLC programming from scratch for the cost and highly rated that there will be anything else out there. So let's dig in and get started.

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Allen Bradley's PLC Programming Handbook



This handbook is a collection of programming overviews, notes, helps, cheat sheets and whatever that can help you (and me) program an Allen Bradley PLC.

If you have experience with AB then please [contribute](#)

An Introduction to RSLogix5000 Tags

Tags are the method for assigning and referencing memory locations in Allen Bradley Logix5000 controllers. No longer are there any physical addresses such as N7.0 or F8.7 which use symbols to describe them. These have been replaced with tags which are a pure text based addressing scheme. This is a departure from the more conventional ways of programming PLCs@™s, which includes Allen Bradley@™s earlier line of PLC5 and SLC 500 controllers.

One of the hardest transitions from the older systems is realizing how the tag database works. The person with experience in Allen Bradley systems will recognize many of the instructions and be at home with the editor in RSLogix 5000. Understanding the tag database is the first major hurdle in becoming comfortable with the ControlLogix and CompactLogix systems. So let's@™s dig in and get started.

The Way We Used To Be

Earlier Allen Bradley PLCs programmed with RSLogix 5 and RSLogix 500 software had data files to store I/O and other internal values. These different data files could only hold one data type. A data type defines the format and the size of the stored value.

Default Data Files



Allen bradley plc programming, Allen bradley plc software.

They are separated in different sections such as "Favorites", "Add-On", "Safety", etc. If you can confidently say that you've mastered PLC programming concepts in RSLogix 500, you won't have any trouble applying these skills to RSLogix or Studio 5000. Understanding the PLC Programming Interface of Studio 5000

The first challenge you'll be faced with is understanding the programming environment or User Interface (UI). As you utilize the interface, it will become more obvious where to locate the tools you need and what they're used for based on their location within the environment. Controller Organizer

The controller organizer is perhaps the most important piece of the RSLogix / Studio 5000 Interface. What kind of sensors or peripherals are supported by the platform? A rung can be placed onto the canvas by clicking the empty space and selecting "Insert New Rung". Click Create. Executing a Specific Routine

As mentioned above, a program may have multiple routines. Focus your learning objectives on principles rather than the details of the platform. In this article, we'll give you an overview on what it takes to get started in RSLogix 5000 or Studio 5000 which is an environment of programming ControlLogix & CompactLogix Allen Bradley PLCs. It's heavily utilized within the North American markets and is highly sought after by employers. Allen Bradley PLC programming - Commonly Asked Questions

What is an Allen Bradley PLC? A: Allen Bradley is one of the top manufacturers of programmable logic controllers (PLC) in the world. Each programming language has advantages and drawbacks. However, Ladder Logic is the most utilized standard primarily for historic reasons. Creating Rungs and Tags in Ladder Logic

At this point, we can proceed to creating our first routine. Before you dive into programming instructions, it's recommended to navigate around the screen and learn about the tools available to you. The image above represents the Studio 5000 environment toolbar. Once that's done, you may right click the name and create a new tag. Clients, which include large manufacturing companies, OEMs & Machine Builders, have absolutely no trouble paying for these. In other words, as soon as it's finished, it will re-execute. However, that isn't the case. Every manufacturer has a package which will be free, feature a limited trial or otherwise. These components are critical in PLC programming. The "Tasks" folder is particularly important as it contains every task the controller will be executing. However, due to the history of manufacturing sites and electrical design of control panels, ladder logic remains the leader among the others. These two states will indicate to the PLC whether to execute or ignore a specific program. Lastly, we have routines within the program. They often have a class or a portion of the curriculum that is focused on Allen Bradley PLCs as they dominate the North American market. Advantages: Access to hardware and software through education. Structured learning process. Formal degree and/or certification. Drawbacks: Expensive. Long program that may not be relevant to the narrow goal of learning to work with Allen Bradley PLCs specifically. Taught by professors rather than industry practitioners. Option 2 - Allen Bradley Certified Classes

Rockwell Automation provides training through their certified partners. It's important to understand these nuances, especially in high-speed applications, as tasks will be dropped as their priority decreases and as you schedule more tasks within a smaller time period. Under each Task, you'll find programs. However, due to the "costly migration" nature of these systems, manufacturing plants would typically settle on what's available in their region. Although it's possible to jump between routines in any order, it should be obvious what was the intention based on the main routine. The tag names as well as the UI presented will differ, but the fundamentals of PLC programming remain the same. However, if there's a need to select a PLC, we advise the following to all our clients: 1. However, clicking the icon seems to save a few seconds. Based on this sequence, it's advisable to create all the JSR instructions in a sequential order. In other words, if you learn how to work with Allen Bradley PLCs, you'll be able to easily reapply your knowledge toward the Siemens platform. Is there an un-going service agreement? They're all different, yet similar to each other. As you build your skills in Allen Bradley PLC programming, you'll start using these more and more. On the left side, one of the most important status windows is displayed. This practice makes sure that the next person who's troubleshooting your code isn't lost and can easily follow the flow of the program. What is the Best Way to get Allen Bradley PLC Training

There are multiple ways in which you can get adequate training on Allen Bradley PLCs and become a proficient programmer. Figure out your technical requirements when deciding on a PLC family; how many inputs/outputs will you require? Arguably, what makes the best PLC system is the level of support they can provide to the end user. These formats are different and should be used according to the requirements of the software. Every PLC platform has advantages and drawbacks. A routine may be written in "Ladder Logic", "Function Block Diagram", "Sequential Function Charts" or "Structured Text". A routine is the component which contains the code of the program. A periodic task will execute based on the priority as well as the timer assigned to it. We believe that with enough dedication, anyone can learn how to work with PLCs and apply this skill toward a rewarding career in industrial automation. There are many flavors & brands of PLCs: Allen Bradley, Mitsubishi, Omron, Siemens and others. We strongly believe that the fundamentals of PLC programming will be reapplicable between platforms. Figure out who's going to support your system going forward. A main routine is assigned to each program and will be the first routine to execute. It consists of key sections which give the programmer access to the tag databases as well as the programs which are executed by the controller. From top to bottom we have the Controller Tags, Tasks, Motion Groups, Add-On Instructions as well as Data Types. A single task can be defined as continuous. How does the PLC determine which routine to execute at a specific time? The order is determined by the programmer through various instructions within the program. However, it can be downloaded for free; the process was described by us on the following page: Download RSLogix 500 for Free. Students become discouraged by the fact that there seems to be a major difference between RSLogix 500 and 5000. Allen Bradley is the umbrella company that owns Rockwell Automation; the manufacturing automation arm of Allen Bradley. It's what allows one to create a set of instructions in order to control different devices, pieces of machinery and entire manufacturing plants. Inside of this folder, you will find an array of tasks of different types. How much does the software license cost? For the purposes of this tutorial, Make sure that the Usage is set to "Local Tag", the Type is set to "Base", the Data Type is set to "BOOL" and the Scope set to "PLC". Verify the name, usage, type as well as the scope of the tag. This will result in availability of support, availability of programmers / hires and thus produce the most positive experience for the end user. This package comes in different license levels. However, there are multiple challenges when it comes to learning PLC programming: high complexity of the platforms, costly hardware & software costs as well as low availability of online materials. Our goal is to make this skill readily available for engineers and technicians around the world. It is typically recommended to supplement such learning options with acquiring a Programmable Logic Controller that they use to program at home. Advantages: Inexpensive. Self-paced. Taught by industry professionals. Drawbacks: No hardware / software provided (can use savings to purchase equipment). No formal accreditation. Whichever option you choose, it's important to note that dedication is required to master industrial control systems. Support availability will greatly influence your decision as there are always changes and maintenance required. Within this toolbar, you will find the standard tools available within most software tools: Open, Save, New, etc. We've briefly touched on the concepts of adding XIC and OTE Instructions to a rung as well as specifying the tags associated to them. Watch the video below to gain further insights into the process as well as a complete overview on how to load the program into the PLC and execute what we've built in this tutorial. In most cases, it is easier to standardize and select a PLC that has already been deployed and mastered by the employees. Other tasks will be defined as periodic. In both cases, the structures required by the XIC and the OTE instructions are Booleans or BOOLs. This type of a datastructure represents a binary value which may only be set to a 0 or 1; or a LOW or HIGH. The most straightforward way to create both of these tags is to add a label above each instruction. Don't hesitate to get in touch with us. Conclusion

In this tutorial we went over the basics of ladder logic programming within the RSLogix / Studio 5000 environment. We recommend that you consider the advantages, as well as drawbacks of each before committing to an option. Option 1 - Traditional College Education

There are programs and universities that specialize in training automation engineers and technicians. However, they are quite inaccessible for those looking to get into Allen Bradley PLC programming. An excellent alternative to acquiring these licenses is to find a package which doesn't require one. If you're looking to get into PLC programming, you will have to master ladder logic. What is the best PLC brand? A: This question has been raised for many years. Once the specified routine finished executing, the PLC will return and complete the original routine. We've learned the basics of the User Interface, how to navigate the different panels available to us and how to get started with a basic routine which executes a single rung of logic. Therefore, it is always best to choose a platform that is dominant in that specific region. Who can you contact for support? RSLogix 500 vs RSLogix / Studio 5000 & Software Licenses

Most PLC programming packages require a paid license. Within these tools, programmers can use one of the four languages to program PLCs: ladder logic, structured text, sequential function charts and function blocks. Programs can be scheduled or unscheduled. Allen Bradley PLC Programming is a highly desired skill in industrial automation. There is an array of classes available through these programs, but they are very costly and are typically taken through an employer. Advantages: Formal certification. Structured learning process. Access to the hardware and software. Drawbacks: Expensive. Extremely fast-paced. Option 3 - Allen Bradley Online Classes from 3rd Party Users

The last option is to take an online class; many of which we offer in our curriculum. As the PLC executes this routine, you may add a JSR instruction with a pointer to another routine in order to execute it. However, the toolbar is also the place you'll find a lot of PLC specific instructions, communication environments & more. There's no special benefit to separating your routines into programs beyond ease of programming and troubleshooting. In short, we're online with an actual PLC & everything appears to be OK. Lastly, the bottom right section contains a set of instructions which are used in PLC programming. It's highly recommended to learn through one of these softwares if you don't have access to the expensive packages through your employer. In the case of RSLogix or Studio 5000, the alternative would be RSLogix 500. Now that the instructions are in place, they require us to configure the tags which will be tied to them. It can also be added to the routine by clicking the appropriate shortcut in the menu above the routine programming region. Once the run is in place, we can drag the instructions onto the UI or we may select the rung and click the appropriate icons. We're here to help if you have any questions about our program or the options listed above. We've seen programmers do it either way. Taking classes through a 3rd party is much cheaper, provides the student with an insight into an industry and can be completed on a self-paced basis. From a technical standpoint, PLC platforms greatly vary in their offering with core functionalities remaining the same. How do I choose a PLC? A: It is rare for a PLC programmer to have to select a new PLC for an existing company. Allen Bradley PLCs are most commonly used in factories in North America. What programming language does Allen Bradley use? A: Allen Bradley has released multiple software packages that can be used to program their PLCs over the years: RSLogix 5, 500, 5000, Studio 5000, Connected Components Workbench. 2, 3. These classes usually take place at a distributor and span from one day to a few weeks. The routine will contain a single rung with two most basic instructions: XIC Instruction and OTE Instruction. Understand all the costs around the platform. Allen Bradley designs, develops, installs and supports their own line of PLCs. The most commonly known platforms (families) of Allen Bradley PLCs are the MicroLogix, CompactLogix and ControlLogix. The software indicates the status of the PLC which is currently set to "Rem Run", tells us that the PLC is in "Run Mode", the Controller is OK, etc. For which process is the system optimized?

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